### Appendix 5-3-5

Registration conditions and key points of comparative inspection of overseas manufacturers of imported foods for special dietary use

Company registration nr:

Company name:

Company address:

Date:

#### Notes:

- 1. According to the "Regulations of the People's Republic of China on the Administration of Registration of Overseas Manufacturers of Imported Foods" (Order No. 248 of the General Administration of Customs), overseas manufacturers of special dietary foods that apply for registration in China shall have hygienic conditions that comply with Chinese laws, regulations and standards. This form is for overseas competent officials of imported special dietary food to conduct official inspections on special dietary food production enterprises according to the listed main conditions and basis, check the main points of review. Fill in and submit supporting materials, and self-examination can also be carried out according to the review points, which is used for self-assessment before the enterprise applies for registration.
- 2. Overseas competent officials and overseas special dietary food production enterprises should truthfully make compliance judgments based on the actual situation of the comparison inspection.
- 3. The submitted materials should be filled out in Chinese or English, with true and complete contents. The attachments should be numbered. The attachment numbers and contents should correspond exactly with the item numbers and contents in the column of "Filling Requirements and Certification Materials". At the same time, submit the list of attachments for certification materials.

		T	I	1	
Items	Conditions and basis	Filling requirements and supporting materials	Key points for review	Conformity determination	Rema rks
		1.Enterprise Overview			
1.企业基 本信息 Enterprise Overview	《中华人民共和国进口食品境外生产企业注册管理规定》(海关总署令第 248号) "Regulations of the People's Republic of China on the Administration of Registration of Overseas Production Enterprises of Imported Food" (Order No. 248 of the General Administration of Customs)	填写 1.进口特殊膳食用食品境外生产企业基础信息表。 Fill in 1. Basic Information Form for Overseas Manufacturers of Imported Special Dietary Foods.	注册名称、地址、注册 号等与官方主管机构 提交的《申请书》中相 关注册信息一致性。 The registered name, address, registration number, etc. are consistent with the relevant registration information in the Application Form submitted by the official	□ Conforming □符合 □ Non-conforming □不符合	
2 拟出口	1. 《食品安全国家标准 婴儿配方食品》	1、产品名称	competent authority.  1、重点关注企业提供	□ Conforming	
到中国产	(GB 10765-2010);《食品安全国家	2、包装规格	的注册产品是否符合		
品信息 Product information to be	标 较大婴儿和幼儿配方食品》 (GB10767-2010);《食品安全国家标 准特殊医学用途婴儿配方食品通则》	3、包装类型 4、HS 编码/CIQ 编码 5、如已在我国食品安全监督管	相关标准中术语与定 义; 2、特殊医学用途配方	□ Non-conforming □不符合	
exported to China	(GB 25596-2010);《食品安全国家标	理部门注册请提供相关注册证	食品是否已经获得注		

准 辅食营养补充品》(GB 22570-2014);《食品安全国家标准特 殊 医 学 用 途 配 方 食 品 通 则 》(GB 29922-2013);《食品安全国家标准 运 动营养食品通则》(GB 24154-2015); 《食品安全国家标准 孕妇及乳母营养 补充食品》(GB 31601-2015);

2.《中华人民共和国食品安全法》第八 十条 特殊医学用途配方食品应当经国 务院食品安全监督管理部门注册。

第八十二条 保健食品、特殊医学用途 配方食品、婴幼儿配方乳粉的注册人或 者备案人应当对其提交材料的真实性 负责。省级以上人民政府食品安全监督 管理部门应当及时公布注册或者备案 的保健食品、特殊医学用途配方食品、 婴幼儿配方乳粉目录,并对注册或者备 案中获知的企业商业秘密予以保密。保 健食品、特殊医学用途配方食品、婴幼

书(特殊医学用途配方食品包括 特殊医学用途配方食品和特殊 医学用途婴儿配方食品 )。

- 1. Product name
- 2. Packaging specifications
- 3. Packaging type
- 4. HS code/CIQ code
- 5. If you have registered with the food safety supervision and administration department in China, please provide the relevant 2. Whether the formula registration certificate medical use formula food includes special medical use formula food and special medical use infant formula food).

册证书 .产品的产品名 称包装规格、包装类型 与注册证书所载明是 否一致:

- 1. Focus on whether the registered products provided by the enterprise meet the terms and definitions in the relevant standards:
- (special food for special medical purpose has obtained the registration certificate, and whether the product name, packaging specification and packaging type of the product are consistent with those stated in the registration certificate;

儿配方乳粉生产企业应当按照注册或 者备案的产品配方、生产工艺等技术要 求组织生产。

- 1. "National Food Safety Standard for Infant Formula" (GB 10765-2010); "National Food Safety Standard for Older Infants and Young Children's Formula" (GB10767-2010); "National Food Safety Standard for Infant Formula for Special Medical Purposes" (GB 25596-2010); "National Food Safety Standard for Complementary Foods and Nutritional Supplements" (GB 22570-2014); "National Food Safety Standard General Rules for Formulas for Special Medical Purposes" (GB 29922-2013); "National Food Safety Standard for Sports Nutrition" General Principles of Food" (GB 24154-2015); "National Food Safety Standard Nutritional Supplements for Pregnant Women and Lactating Mothers" (GB 31601-2015);
- 2. Article 80 of the "Food Safety Law of the People's Republic of China" The formula food for special medical purpose shall be registered with the food safety supervision and administration department of the State

	Council Article 92 The registrant or filer of				
	Council. Article 82 The registrant or filer of				
	health food, formula food for special medical				
	purpose, and infant formula milk powder shall				
	be responsible for the authenticity of the				
	materials submitted. The food safety				
	supervision and administration department of				
	the people's government at or above the				
	provincial level shall publish the registered or				
	filed catalogues of health food, formula food				
	for special medical purpose, and infant formula				
	milk powder in a timely manner, and keep				
	confidential the business secrets of enterprises				
	learned during the registration or filing.				
	Manufacturers of health food, formula food for				
	special medical purposes, and infant formula				
	milk powder shall organize production in				
	accordance with the registered or filed product				
	formula, production process and other				
	technical requirements.				
	2.原辅料和1	包装材料 Raw and packaging r	naterials		
2.1 产品	1. 《食品安全国家标准 婴儿配方食品》	1、按添加量从大到小的顺序提	1、重点关注动物源性	□ Conforming	
原料	(GB 10765-2010);《食品安全国家		和植物源性食品原料	□符合	
Product	标准 特殊医学用途婴儿配方食品通则》	2、如主要原料含有生乳、蔬菜	的疫病疫情风险,如来	□ Non-conforming	
raw materials	( GB 25596-2010 )	(含栽培食用菌)肉及肉制品、	自疫区 , 后续的生产工	□不符合	

(不使用果糖、未经预糊化的淀粉;所 使用的原料和食品添加剂不应含有谷 蛋白。不使用辐照原料;不使用氢化植 物油:)

- 2《食品安全国家标准 特殊医学用途配 方食品通则》(GB 29922-2013)(7.2.5 对大豆原料应确保脲酶活性为阴性。)
- 3、《食品安全国家标准 辅食营养补充 品》(GB 22570-2014)(3.2.1 食物 基质应为可即食的食物原料,其质量应 符合相应的标准和(或)相关规定。
- 3.2.2 大豆类及其加工制品应经过高温 等工艺处理以消除抗营养因子,如胰蛋 白酶抑制物等。
- 4. 《食品安全国家标准 孕妇及乳母营 养补充食品》(GB 31601-2015)(3.2.1 优质蛋白质应来源于大豆、大豆制品、 乳类、乳制品中的一种或一种以上,其 含量占孕妇及乳母营养补充食品质量

蜂产品、水产品、燕窝的,需提 供原料原产国:

- 3、如使用大豆作为主要原料需 | 料,应关注是否为转基 注明是否为转基因大豆。
- 1. Provide product ingredients in the order of adding amount from large to small, and indicate the proportion;
- 2. If the main raw materials contain raw milk, vegetables (including | 3、孕妇和乳母营养补 cultivated edible fungi), meat and meat products, bee products, aquatic products, and bird's nest, the country of origin of the raw materials must be provided;
- 3. If soybean is used as the main raw material, it must be indicated whether it is genetically modified.

艺是否可以去除风险: 2、如使用大豆作为原 因大豆,大豆类及其加 工制品应经过高温等 工艺处理以消除抗营 养因子:

- 充食品中,优质蛋白质 应来源于大豆、大豆制 品、乳类、乳制品中的 一种或一种以上,其含 量占孕妇及乳母营养 补充食品质量的 18%-35%;
- 4、婴幼儿食品不能使 用氢化油脂,不使用经 辐照处理过的原料。
- 1. Focus on the epidemic risk of animal-derived and

的 18%-35%。

- 5. 孕妇及乳母营养补充食品所使用的 原料应符合相应的标准和(或)有关规 定。
- 6. 大豆类及其加工制品应经过高温等工艺处理以消除抗营养因子,如胰蛋白酶抑制物等。
- 7. 不应使用氢化油脂。
- 8.《食品安全国家标准罐头食品生产卫生规范》(GB 8950-2016)(7.2 畜肉、禽、水产、果蔬等原料应按相关标准验收合格后方可投入使用。
- 9.《食品安全国家标准 饮料生产卫生规 范》(GB 12695-2016)

(菌种 使用菌种的产品,菌种必须符合国家有关标准或规定,菌种在投产使用前必须严格检验其特性,确保其活性,防止其他杂菌污染。发酵用菌种应根据菌种的特性在适宜温度下贮存,以保持

plant-derived food raw materials, such as from the epidemic area, whether the subsequent production process can remove the risk.

- 2. If soybeans are used as raw materials, attention should be paid to whether they are genetically modified. Soybeans and their processed products should be treated with high temperature and other processes to eliminate anti-nutritional factors:
- 3. In nutritional supplements for pregnant women and lactating mothers, high-quality protein should be derived from one or more sources like soybeans, soybean products, milk, and dairy products, and its content accounts for 18%-35% of the quality of nutritional supplements for pregnant

# 菌种的活力。)

- 1. "National Food Safety Standard Infant Formula" (GB 10765-2010); "National Food Safety Standard General Rules for Infant Formula for Special Medical Purposes" (GB 25596-2010) (raw materials and food additives used should not contain gluten, fructose, pregelatinized starch, irradiated raw materials and hydrogenated vegetable oils are not allowed)
- 2."National Food Safety Standard General Rules for Formulas for Special Medical Purposes" (GB 29922-2013) (7.2.5 For soybean raw materials, ensure that the urease activity is negative.)
- 3. "National Food Safety Standard Complementary Foods and Nutritional Supplements" (GB 22570-2014) (3.2.1 The quality of raw materials used to produce ready-to-eat food should meet the corresponding standards and/or relevant regulations.
- 4. "National Food Safety Standard Nutritional Supplements for Pregnant Women and Lactating Mothers" (GB 31601-2015) (3.2.1 High-quality protein should be derived from

women and lactating mothers.;

4. In infant food cannot be used hydrogenated oils and fats, and irradiated raw materials

one or more source like soybeans, soybean products, milk, and dairy products, and its content accounts for 18%-35% of the quality of nutritional supplements for pregnant women and lactating mothers. 5.The raw materials used in the nutritional supplement food for pregnant women and lactating mothers shall comply with the corresponding standards and/or relevant regulations. 6. Soybeans and their processed products should be treated at high temperature to eliminate anti-nutritional factors, such as trypsin inhibitors. 7. Hydrogenated greases should not be used. 8. "National Food Safety Standard - Hygienic Specifications for Canned Food Production" (GB 8950-2016) (7.2 Raw materials such as meat, poultry, aquatic products, fruits and vegetables should be accepted according to relevant standards before they can be used. 9. "National Food Safety Standard Hygienic Specification for Beverage Production" (GB 12695-2016) (Bacterial strains For products using strains, the strains must meet the relevant national standards or regulations, and

	the strains must be strictly tested for their characteristics before being put into production to ensure their activity and prevent contamination by other miscellaneous bacteria. The bacteria used for fermentation should be stored at suitable temperature according to the characteristics of the bacteria to maintain its vitality. )				
2.2 原使添需《全准添用(278年),以上,以上,以上,以上,以上,以上,以上,以上,以上,以上,以上,以上,以上,	1.《食品安全国家标准特殊医学用途配方食品通则》(GB 29922-2013) (7.3.8 对贮存期间质量容易发生变化的维生素和矿物质等营养强化剂应进行原料合格验证,必要时进行检验,以确保其符合原料规定的要求。2.食品添加剂和食品营养强化剂2.1 应依照食品安全国家标准规定的品种、范围、用量合理使用食品添加剂和食品营养强化剂。2.2 在使用时对食品添加剂和食品营养强化剂准确称量,并做好记录。) 《食品安全国家标准辅食营养补充品》	按照《食品安全国家标准 食品添加剂使用标准》(GB 2760-2014)种类提供所使用添加剂的名称。 Provide the names of the additives used in accordance with the "National Food Safety Standard - Standard for the Use of Food Additives" (GB 2760-2014).	应依照食品安全国家标准规定的品种、范围、用量合理使用食品添加剂和食品营养强化剂。 Food additives and food nutrition fortifiers should be used reasonably in accordance with the variety, scope and dosage specified in the national food safety standards.	□ Conforming □符合 □ Non-conforming □不符合	

进行标 注 ) Other raw materials (such as the use of food additives. needs to be marked in accordance with "National Food Safety Standard for the Use Food Additives" (GB 2760-2014)

(GB 22570-2014)

(食品添加剂的使用应符《食品安全国家标准 食品添加剂使用标准》(GB 2760-2014)的规定。

营养强化剂的使用应符合《食品安全国家标准 食品营养强化剂使用标准》 (GB 14880-2012)的规定。其中, 乙二胺四乙酸铁钠的每日份添加量以 铁计不应超过2.8 mg。

食品添加剂和营养强化剂的质量规格 应符合相应的标准和有关规定。)

- 1. "National Food Safety Standards General Rules for Formulas for Special Medical Purposes" (GB 29922-2013) (7.3.8 For nutritional fortifiers such as vitamins and minerals whose quality is likely to change during storage, raw material qualification verification shall be carried out, and inspection shall be carried out when necessary to ensure that they meet the requirements of raw material regulations.
- 2. Food additives and nutrition fortifiers

	2.1 Food additives and food nutrition fortifiers				
	should be used rationally in accordance with				
	the variety, scope and dosage specified in the				
	national food safety standards.				
	2.2 Accurately weigh food additives and food				
	nutrition fortifiers when they are in use, and				
	make records. ) "National Food Safety Standard				
	- Complementary Food Nutritional				
	Supplements" (GB 22570-2014) (The use of				
	food additives shall comply with the provisions				
	of the "National Food Safety Standard -				
	Standard for the Use of Food Additives" (GB				
	2760-2014). The use of nutritional fortifiers				
	shall comply with the provisions of the				
	"National Food Safety Standard - Standard for				
	the Use of Food Nutrition Fortifiers" (GB				
	14880-2012). Among them, the daily dose of				
	sodium ferric EDTA should not exceed 2.8 mg				
	calculated as iron. The quality specifications of				
	food additives and nutritional fortifiers shall				
	comply with the corresponding standards and				
	relevant regulations. )				
2.3 各种	《食品安全国家标准 食品生产通用卫	提供原料执行的质量安全标准,	对照相关国标 , 判别使	□ Conforming	
原料执行	生规范 》(GB14881-2013)(7.2.1 采	包括指标、限量、验收要求。	用原料是否符合我国	□符合	
的质量安	购的食品原料应当查验供货者的许可	Provide quality and safety standards for raw material, including	要求。	□ Non-conforming	

全标准 Quality and safety standards for various raw materials	证和产品合格证明文件;对无法提供合格证明文件的食品原料,应当依照食品安全标准进行检验。) "National Food Safety Standard - General Hygienic Specification for Food Production" (GB14881-2013) (7.2.1 When purchase food raw materials supplier's license shall be checked so as the and product qualification certificate; For raw materials that cannot provide qualification certificates, they shall be inspected in accordance with food safety standards.)	indicators, limits, and acceptance requirements.	Check the relevant national standards to determine whether the raw materials used meet the requirements of China.	□不符合	
2.4 原料 供应方审 核制度 Raw material supplier audit system	GB 《食品安全国家标准 特殊医学用途配方食品通则》(GB 29922-2013) (企业应建立供应商管理制度,规定供应商的选择、审核、评估程序。 应对供应商采用的流程和安全措施进行评估,必要时应进行定期现场评审或对流程进行监控。) "National Food Safety Standard General Rules for Formulas for Special Medical Purposes" (GB 29922-2013) (Enterprises should establish a supplier management system to stipulate	提供原料供应方的审核制度,包括供应商选择、审核、评估程序等,合格供应商表及 1 份主要原料供应商考核记录。 Provide the audit system for raw material suppliers, including supplier selection, audit, evaluation procedures, etc., a list of qualified suppliers and 1 assessment record of major raw material suppliers.	重点审核是否满足原料执行的质量安全标准要求。 Focus on reviewing whether the quality and safety standards for raw materials are met.	□ Conforming □符合 □ Non-conforming □不符合	

	procedures for supplier selection, review, and evaluation. The processes and security measures adopted by the supplier shall be assessed and, where necessary, periodic on-site reviews shall be conducted or processes shall be monitored.)				
2.5 产品 内包装材 料 Product inner packaging material	关产品还应查验供货者的许可证。食品	详细描述产品的内包装材料的构成 ,列出内包装材料质量安全标准。 Describe the composition of the inner packaging material of the product in detail, list the quality and safety standards of the inner packaging material.	重点关注企业是否提供了内包材安全证明信息,如企业声明等。 Focus on whether the company has provided safety certification information for inner packaging materials, such as company declarations.	□ Conforming □符合 □ Non-conforming □不符合	

2.2 包装材料应清洁、无毒且符合国家 相关规定。 2.3 包装材料或包装用气体应无毒,并 且在特定贮存和使用条件下不影响食 品的安全和产品特性。 2.4 可重复使用的包装材料如玻璃瓶、 不锈钢容器等在使用前应彻底清洗,并 进行必要的消毒。) 3.《食品安全国家标准 罐头食品生产 卫生规范》(GB 8950-2016)(罐头食 品所使用包装容器的材质、内涂料、接 缝补涂料及密封胶应符合相关安全标 准要求。) 4. 《食品安全国家标准 饮料生产卫生 规范》(GB 12695-2016) (包装容器、材料应符合相关标准或规 定,并且在特定贮存和使用条件下不影 响食品的安全和产品特性。食品接触的 包装容器、材料用添加剂应符合

# GB9685及相关法规要求。)

- 1. "National Food Safety Standard General Hygienic Specification for Food Production" (GB14881-2013) (7.4.1 When purchasing food packaging materials, containers, detergents, disinfectants and other food-related products, the product certification documents shall be checked so as those related to the supplier. Food-related products should also check the supplier's license. Food-related products such as food packaging materials must pass the inspection before they can be used.)
- 2. "National Food Safety Standard General Rules for Formulas for Special Medical Purposes" (GB 29922-2013) (8.6 Packaging
- 2.1 It should comply with the relevant provisions of "National Food Safety Standard General Hygienic Specification for Food Production" (GB14881-2013).
- 2.2 Packaging materials should be clean, non-toxic and comply with relevant national regulations.
- 2.3 Packaging materials or gases used for packaging purpose should be non-toxic and not affect food safety and product characteristics under specific storage and use conditions.

	2.4 Reusable packaging materials such as glass				
	bottles and stainless steel containers should be				
	thoroughly cleaned and disinfected as				
	necessary before use. )				
	3. "National Food Safety Standard Hygienic				
	Specification for Canned Food Production" (GB				
	8950-2016) (The material, inner coating, seam				
	repair coating and sealant of packaging				
	containers used for canned food shall meet the				
	requirements of relevant safety standards.)				
	4. "National Food Safety Standard - Hygienic				
	Specification for Beverage Production" (GB				
	12695-2016) (Packaging containers and				
	materials shall comply with relevant standards				
	or regulations, and shall not affect the safety				
	and product characteristics of food under				
	specific storage and use conditions.				
	Food-contact packaging containers and				
	materials shall comply with the requirements				
	of GB9685 and relevant regulations.)				
	3.生产工艺	信息 Production process info	rmation		
3.1 提供	1. 《食品安全国家标准 粉状婴幼儿配	提供详细流程图 ,流程图应包含	1、关注企业的生产工	□ Conforming	
详细的生	方 食 品 良 好 生 产 规 范 》( GB	工艺参数并进行工艺描述。	艺是否符合产品定义;	□符合	
产工艺流	23790-2010)(9.6 特定处理步骤)。	Provide a detailed flow chart, which should include process description	2、如属于婴幼儿配方	□ Non-conforming	

7D ED \+		and parameters.			
桂图,流	2. 《食品安全国家标准 特殊医学用途	anu parameters.	食品和特殊医学用途	□不符合	
程图应包	配方食品通则》(GB 29922-2013)		配方食品类别的,要重		
含工艺参	(8.7.1 一般要求:特殊医学用途配方		点关注其中属于特定		
数并进行	食品的生产工艺中各处理工序应分别		处理步骤的加工工艺		
工艺描	符合相应的工艺特定处理步骤的要求,		是否符合相关标准。		
述。 Provide a	并应符合 8.7.2~8.7.9 的规定) 。 1. "National Food Safety Standard - Good		1. Pay attention to whether the production process of		
detailed	Manufacturing Practice for Powdered Infant		the enterprise conforms to		
production	Formula" (GB 23790-2010) (9.6 Specific		the product definition; 2. If		
process	processing steps).		it belongs to the categories		
flow chart,	2. "National Food Safety Standard General		of infant formula food and		
which should	Rules for Formulas for Special Medical Purposes" (GB 29922-2013) (8.7.1 General		formula food for special		
contain	requirements: each food for special medical		medical purposes, it is		
process	purposes processing steps should meet its		necessary to pay attention		
parameters	specific the requirements and should comply		to whether the processing		
and	with articles 8.7.2 ~ 8.7.9).		technology belonging to		
describe			the specific processing		
the			steps meets the relevant		
process.			standards.		
3.2 提供	1. 《食品安全国家标准 粉状婴幼儿配	提供覆盖整条生产线的清洗消	关注清洗消毒效果验	□ Conforming	
覆盖整条	方 食 品 良 好 生 产 规 范 》( GB	毒程序。	证。	□符合	
生产线的	23790-2010)(7.3 清洗和消毒)。	Provide cleaning and disinfection	Pay attention to the	□ Non-conforming	
清洗消毒	2. 《食品安全国家标准 特殊医学用途	procedures covering the entire production line	verification of cleaning and disinfection effects.	□不符合	

程序。 Provide cleaning and disinfection procedures for the entire production line.	配方食品通则》(GB 29922-2013)(6.3 清洁和消毒)。 3. 《食品安全国家标准 食品生产通用卫生规范》(GB14881-2013)(8.2.1 清洁和消毒)。 1. "National Food Safety Standard - Good Manufacturing Practice for Powdered Infant Formula"(GB 23790-2010)(7.3 Cleaning and Disinfection). 2. "National Food Safety Standard - General Rules for Formulas for Special Medical Purposes"(GB 29922-2013)(6.3 Cleaning and Disinfection). 3. "National Food Safety Standard - General Hygienic Specification for Food Production" (GB14881-2013)(8.2.1 Cleaning and Disinfection).				
3.3. 提供 主要设备	1. 《食品安全国家标准 食品生产通用 卫生规范 》(GB14881-2013)(5.2 设	1.提供关键工序设备的名称、型	企业应具备与生产工	□ Conforming	
清单及生 产能力。	备)。 2. 《食品安全国家标准 罐头食品生产	号、设计加工能力及图片。  1. Provide name, model, design, processing capability and pictures	艺相应的加工设备。 Enterprises should have processing equipment corresponding to the	□符合	
Provide main equipment	卫生规范》(GB 8950-2016)(5.5 杀菌设备)。	of key process equipment	production process.	□不符合	

list and production capacity.	3. 《食品安全国家标准 饮料生产卫生规范》(GB 12695-2016)(5.3 设备)。 1. "National Food Safety Standard - General Hygienic Specification for Food Production" (GB14881-2013)(5.2 Equipment). 2. "National Food Safety Standard - Hygienic Specification for Canned Food Production" (GB 8950-2016)(5.5 Sterilization Equipment). 3. "National Food Safety Standard Hygienic Specification for Beverage Production" (GB 12695-2016)(5.3 Equipment).			
3.4 提供 危害分析 工作单及 HACCP 计划表。 Provide hazard analysis worksheet and HACCP plan sheet.	1. 《食品安全国家标准 危害分析与关键控制点(HACCP)体系 食品生产企业通用要求》(GB/T 27341-2009)。 2. 《食品安全国家标准 食品生产通用卫生规范》(GB14881-2013)(8.1.1应通过危害分析方法明确生产过程中的食品安全关键环节,并设立食品安全关键环节的控制措。 施。在关键环节所在区域,应配备相关的文件以落实控制措施,如配料(投料)表、岗位操作规程等。	1. 生产加工危害分析单和HACCP计划表。 2.提供CCP点的监控记录,如有,请提供CCP关键限制发生偏离的相关措施及记录。 1. Production and processing hazard analysis sheet and HACCP plan. 2. Provide monitoring records of CCP points, if any, please provide relevant measures and records of deviations from CCP key restrictions.	1.重点关注 CCP 点的设置和关键限制以及纠偏和验证实施情况。 2.HACCP 计划是否包括所有申请注册产品。 1. Focus on the setting of CCP points and key constraints as well as correcting and verifying implementation. 2. Whether the HACCP plan includes all products applied for registration.	□ Conforming □符合 □ Non-conforming □不符合 □Not applicable □不适用

鼓励采用危害分析与关键控制点体系 (HACCP) 对生产过程进行食品安全 控制。) 3. 《食品安全国家标准 特殊医学用途 配方食品通则》(GB 29922-2013) (8.7.7 粉状特殊医学用途食品干法工 艺和干湿法复合工艺中干混合的关键 因素控制) 1. "National Food Safety Standard Hazard Analysis and Critical Control Points (HACCP) System General Requirements for Food Production Enterprises" (GB/T 27341-2009). 2. "National Food Safety Standard General Hygienic Specifications for Food Production" (GB14881-2013) (8.1.1 The key links of food safety in the production process should be identified through hazard analysis methods, control measures for key links of food safety should be established. In the area where key links are located, relevant documents should be provided to implement control measures, such as ingredient (feeding) tables, post

operation procedures, etc. The use of Hazard

3.5 力艺供菌证及杀和求 thermal sterillization process, it	配方食品通则》(GB 29922-2013 ) C.6 产品的热处理)。 2. 《食品安全国家标准 罐头食品生产卫生规范》(GB 8950-2016)(5.5.2 杀菌设备安装后应对其进行热分布测试,确认热分布均匀后方可投入使用。在保证热量供给和传热介质通畅的前提下,每三年至少进行一次热分布测试。如该设备结构、管道、阀门、程序等发生变化及必要时应重新进行热分布测试。) 3. 《食品安全国家标准 饮料生产卫生	如有热力杀菌工艺,需提供热力 杀菌有效性证明材料及具体的 杀菌温度和时间要求。 If there is a thermal sterilization process, it is necessary to provide proof materials for the effectiveness of thermal sterilization and specific sterilization temperature and time requirements.	1、杀菌工序应有相应的杀菌参数(如温度、时间、压力等)的记录或图表,并定时检查是否达到规定要求。 The sterilization process should have records or charts of the corresponding sterilization parameters (such as temperature, time, pressure, etc.), and regularly check whether the specified requirements are met.	□ Conforming □符合 □ Non-conforming □不符合 □Not applicable □不适用	
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工序应有相应的杀菌参数(如温度、时间、压力等)的记录或图表,并定时检查 是否达到规定要求。)

- 1. "National Food Safety Standard General Rules for Formulas for Special Medical Purposes" (GB 29922-2013) (C.6 Heat Treatment of Products).
- 2. "National Food Safety Standard Hygienic Specification for Canned Food Production" (GB 8950-2016) (5.5.2 After the sterilization equipment is installed, the heat distribution test should be carried out to confirm that the heat distribution is uniform before it can be put into use. After ensuring the heat supply and heat transfer on the premise is unobstructed, the heat distribution test shall be carried out at least once every three years. If the structure of the equipment, pipes, valves, procedures, etc. are changed or intervention is necessary, the heat distribution test shall be carried out again.)
- 3. "National Food Safety Standard Beverage Production Hygiene Specification" (GB 12695-2016) (8.2.7 The sterilization process should have records or charts of the

			I	,	
	corresponding sterilization parameters (such as				
	temperature, time, pressure, etc.), and				
	regularly check whether the requirements are				
	met.)				
			<u> </u>	<u> </u>	
	4.产品质量安全担	空制体系 Product Quality Safety (	Control System		
4.1 产品	1.《食品安全国家标准 食品生产通用	1、应提交完整的产品在线检查	1.在线控制措施,是否	□ Conforming	
在线控制	卫生规范 》(GB14881-2013)(8 生	计划,应按照工序列明检查内	对企业所分析的危害	□符合	
检查	产过程的食品安全控制 );	容、参数、频次和验证频率;	进行了有效监控;	□ Non-conforming	
Product online	2. 《食品安全国家标准 特殊医学用途	2、粉状婴幼儿配方食品、特殊	2.重点关注在线检查	□不符合	

control inspection

配方食品通则》(GB 29922-2013)

(8 生产过程的食品安全控制);

## 均匀度:

- 3. 《食品安全国家标准 特殊医学用途配方食品通则》(GB 29922-2013)(5.1.3.7 用于生产的计量器具和关键仪表应定期进行校验。用于干混合的设备应能保证产品混合均匀。
- 8.7.7.3 与混合均匀性有关的关键工艺 参数(如混合时间等)应予以验证;对 混合的均匀性应进行确认。)
- 4.《食品安全国家标准 粉状婴幼儿配方 食品 良好生产规范》(GB 23790-2010)(9.6.5.3 与混合均匀性有关的关键工艺参数(如混合时间等)应予以验证;对混合的均匀性应进行确认。)

# 密封性:

5. 《食品安全国家标准 罐头食品生产

医学用途配方食品请提供均匀 度验证的相关资料;

- 1. A complete product online inspection plan should be submitted, and the inspection content, parameters, frequency and verification frequency should be specified in accordance with the process sequence;
- 2. For powdered infant formula food and formula food for special medical purpose, please provide relevant information on uniformity verification;

  2. For powdered infant formula 食品)是否对混合 匀性进行过确认; 匀性进行过确认;
- 3. For canned special dietary products, relevant information on the sealing of the final product shall be provided.

设置点参数和频次与 HACCP 计划和工艺流 程的一致性;

- 3.如有金检仪、温度计等,要关注校准、维护记录。
- 4. 有均匀度要求的产品(粉状婴幼儿配方食品、特殊医学用途配方食品)是否对混合的均匀性进行过确认;
- 5、属于罐头类的特膳 食品要对其终产品的 密封性进行检查:
- 1. Online control measures, whether the hazards analyzed by the enterprise have been effectively monitored;
- 2. Focus on the consistency of online inspection set point

卫生规范》(GB 8950-2016)(8.4.3 密 封性能的检查

每班开机前,应检查封口设备的密封质量,合格后投入生产。

生产过程中应按封口操作规程的要求, 做好外观质量和密封性能的控制与检 测,并做好记录。

## 密封后的半成品应在2h内进行杀菌。)

- 1. "National Food Safety Standard General Hygienic Specification for Food Production" (GB14881-2013) (8 Food Safety Control During Production);
- 2. "National Food Safety Standards General Rules for Formulas for Special Medical Purposes" (GB 29922-2013) (8 Food safety control during production)

#### **Evenness:**

3. "National Food Safety Standard General Rules for Formulas for Special Medical Purposes" (GB 29922-2013) (5.1.3.7 Measuring instruments and key instruments used for production should be regularly calibrated. Equipment used for dry mixing

parameters and frequency with the HACCP plan and process flow;

- 3. If there are gold detectors, thermometers, etc., pay attention to calibration and maintenance records.
- 4. Whether the mixing uniformity of products with uniformity requirements (powdered formula for infants and young children, formula food for special medical purposes) has been confirmed;
- 5. Special dietary products belonging to the canned category should be inspected for the airtightness of the final product;

should be able to ensure product mixing
evenly. 8.7.7.3 The key process parameters
related to mixing uniformity (such as mixing
time, etc.) should be verified; the mixing
uniformity should be confirmed.)
1 National Food Safety Standard Good

4. National Food Safety Standard Good Manufacturing Practice for Powdered Infant Formula (GB 23790-2010) (9.6.5.3 The key process parameters related to mixing uniformity (such as mixing time, etc.) should be verified and undergo verification.)

#### Sealing

5. "National Food Safety Standard - Hygienic Specification for Canned Food Production" (GB 8950-2016) (8.4.3 Inspection of sealing performance: before starting each shift, sealing equipment should be checked and put into production after passing the test. On sealing quality. During the production process, control and inspection about the sealing quality and external appearance should done according to the requirements of the sealing operation procedures, and records should be made. The sealed semi-finished product should be sterilized within 2 hours.)

4.2 终产 品的检测 及放行 Final product testing and release	3.应逐批抽取代表性成品样品,按国家相关法规和标准的规定进行检验并保留样品。	提供终产品放行的测试方案、检测标准及放行要求。 Provide the testing plan, standards and release requirements for final	终产品检验报告应覆 盖我国食品安全国家 标准的限量要求。 The final product inspection report should cover the limit requirements of Chinese' national food safety standards.	□ Conforming □符合 □ Non-conforming □不符合	
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	(0044004 2042) (0: :: )				1
	(GB14881-2013) (9 inspection).				
	2. "National Food Safety Standard - General				
	Rules for Formulas for Special Medical				
	Purposes" (GB 29922-2013) (article 10.1 It shall				
	comply with the relevant provisions of				
	"National Food Safety Standard - General				
	Hygienic Practice for Food Production"				
	(GB14881-2013).				
	3. Representative samples of finished products				
	should be taken batch by batch, inspected				
	according to the relevant national regulations				
	and standards, and the samples should be				
	retained.				
	4. Laboratory quality management should be				
	strengthened to ensure the accuracy and				
	authenticity of test results.				
	5. "National Food Safety Standard Beverage				
	Production Hygiene Specification" (GB				
	12695-2016) (9.2 After filling and capping				
	(sealing),test should be carried out to check				
	the appearance, filling amount, container				
	condition, sealing/capping tightness)				
4.3 霉	1. 《食品安全国家标准 粉状婴幼儿配	担供電荷 醉风 己物物料状态	1.监控重点应涵盖微	□ Conforming	
菌、酵母、	方 食 品 良 好 生 产 规 范 》( GB	提供霉菌、酵母、异物控制措施。	  生物容易藏匿和滋生	□符合	
	,	Trovides moid, yeast, foreign body		הוים ביים	
异物控制	23790-2010)( 附录A(规范性附录)	control measures.	区域;	□ Non-conforming	

措施 Mold, yeast, foreign bodies control measures	粉状婴幼儿配方食品清洁作业区沙门氏菌、阪崎肠杆菌和其他肠杆菌的环境监控指南; 2. 生产企业应采用有效的异物控制措施,预防和检查异物,如设置筛网、强磁铁、金属探测器等,对这些措施应实施过程监控或有效性验证。) 3. 《食品安全国家标准 特殊医学用途配方食品通则》(GB 29922-2013)(附录B 粉状特殊医学用途配方食品清洁作业区沙门氏菌、阪崎肠杆菌和其他肠杆菌的环境监控指南; 4. 生产企业应采用有效的异物控制措施,预防和检查异物,如设置筛网、强磁铁、金属探测器等,对这些措施应实施过程监控或有效性验证。) 5. 《食品安全国家标准 食品生产通用	2. 是否定期检查用于防止异物的相关设施的完整性。 1. The focus of monitoring should cover areas where microorganisms are easy to hide and breed; 2. Whether the integrity of the relevant facilities for preventing foreign objects is regularly checked.	□不符合	
	5.《食品安全国家标准 食品生产通用 卫生规范 》(GB14881-2013)(附录 A食品加工过程的微生物监控程序指			

南;		
6. 应建立防止异物污染的管理制度,分		
析可能的污染源和污染途径,并制定相		
应的控制计划和控制程序。		
1. "National Food Safety Standard for Good		
Manufacturing Practice for Powdered Infant		
and Young Children Formula" (GB 23790-2010)		
(Appendix A (normative) Salmonella,		
Enterobacter sakazakii and other		
Enterobacteriaceae in the cleaning work area		
of powdered infant formula environmental		
monitoring guidelines;		
2. Manufacturers should adopt effective		
foreign body control measures to prevent and		
check foreign bodies, such as setting screens,		
strong magnets, metal detectors, etc., and		
process monitoring or effectiveness verification		
should be implemented for these measures. )		
3. "National Food Safety Standard - General		
Rules for Formulas for Special Medical		
Purposes" (GB 29922-2013) (Appendix B		
Guidelines for Environmental Monitoring of		
Salmonella, Enterobacter sakazakii and other		
Enterobacteria in the Cleaning Operation Areas		
of Powdered Formulas for Special Medical		

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	Purposes;			
	4. Manufacturers should adopt effective			
	foreign body control measures to prevent and			
	check foreign bodies, such as setting screens,			
	strong magnets, metal detectors, etc., and			
	process monitoring or effectiveness verification	1		
	should be implemented for these measures. )	1		
	5. "National Food Safety Standard - General	1		
	Hygienic Specification for Food Production"	1		
	(GB14881-2013) (Appendix A Guidelines for	1		
	Microbiological Monitoring Procedures in Food			
	Processing;	1		
	6. A management system to prevent foreign			
	body contamination should be established, the	1		
	possible sources and routes of contamination	1		
	should be analyzed, and corresponding control	1		
	plans and procedures should be formulated.			
		e == nn		
		5.声明 Statement		
	1.《中华人民共和国进口食品境外生产			□ Conforming
5.1 企业声	│ │企业注册管理规定》( 海关总署令第248		1.应有法人签名和公	□符合
明	,		司盖章。	13 H
Declaration	号)第八条、第九条。		-	□ Non-conforming
by -	1. Articles 8 and 9 of the Provisions of the		1. Signature of legal person	□不符合
Enterprise	People's Republic of China on the		and company seal	
	Administration of Registration of Overseas			

	Imported Food Production Enterprises (Decree No. 248 of the General Administration of Customs)			
5.2 主管 当局确认 Confirmatio n by Competent Authority	1. Articles 8 and 9 of the Provisions of the	1. 应有主管当局人员 签名和主管当局盖章。 1.Signature of principal and seal of competent authority	□ Conforming □符合 □ Non-conforming □不符合	